

IMPROVED OPTICAL SUBASSEMBLY  
FOR OPTICAL COMMUNICATIONS

ABSTRACT OF THE DISCLOSURE

An optical signal transceiver subassembly is mounted on a lead frame for further  
5 attachment to an electronic printed circuit board. The optical subassembly is comprised of  
a solid-state laser, a pair of photo-detectors, an over-mold of transparent material having  
shapes forming the exposed surface thereof, the surface and a selective silvering of a  
portion thereof defining a beam-splitter mirror and an interior reflective focusing surface,  
preferably in the shape of a partial cylindrical surface. The beam-splitter mirror is lightly  
10 silvered and the cylindrical surface is silvered to enhance the reflection of the laser beam.  
The optical subassembly is further enclosed with a housing incorporating a pair of lenses  
and alignment pins. The lenses focus the data stream of optical light signals onto the end  
of the outgoing optical fiber and the data stream of optical light signals from the incoming  
optical fiber onto and through the beam-splitter and onto a first photo-detector. The  
beam-splitter and the partial cylindrical surface reflect the laser beam portion deflected  
15 from the primary laser beam path onto a second photo-detector to provide a data stream  
from which the operation of the laser may be monitored, thereby insuring the proper  
transmission of the data signals provided to the laser through the lead frame and its  
associated electronic connections.